



intertraco

CRIMPING CHART



BRIDGESTONE
4ST+
PARAMETERS FOR S0420 EXT SKIVE FERRULE FOR WIRE BRAID AND SPIRAL HOSE

BORE DIAMETER	INSERT TYPE	FERRULE CODE	Crimping Diameter		Int. skive Lenght		Ext. skive Lenght	
			mm	inch	mm	inch	mm	inch
CRIMPING DATA TOLERANCES			0 -0,2	0 -0,008	± 0,5	± 0,02	± 0,5	± 0,02

12	1/2"	-08	B08	S0420	25,5	1,004	NOT	27,0	1,063
16	5/8"	10	B10	S0420	29,4	1,157	NOT	30,0	1,181
19	3/4"	12	B12	S0420	34,3	1,350	NOT	32,0	1,260
25	1"	16	B16	S0420	41,2	1,622	NOT	43,0	1,693

RELEASE	REV	DATE
F. COVRI	00	08/11/2012