



CRIMPING CHART



4ST

PARAMETERS FOR ONE PIECE NO-SKIVE FOR WIRE BRAID AND SPIRAL HOSE

BORE DIAMETER	INSERT TYPE	FERRULE CODE	Crimping Diameter		Int. skive Lenght		Ext. skive Lenght	
			mm	inch	mm	inch	mm	inch
CRIMPING DATA TOLERANCES			0 -0,2	0 -0,008	± 0,5	± 0,02	± 0,5	± 0,02

16	5/8"	10	J10	32,9	1,295	NOT	NOT
19	3/4"	12	J12	34,2	1,346	NOT	NOT
25	1"	16	J16	42,0	1,654	NOT	NOT
31	1.1/4"	20	J20	50,1	1,972	NOT	NOT

RELEASE	REV	DATE
F. COVRI	00	08/11/2012