



# intertraco

## CRIMPING CHART



**BRIDGESTONE**
**4ST**
**PARAMETERS FOR S0420 EXT SKIVE FERRULE FOR WIRE BRAID AND SPIRAL HOSE**

BORE DIAMETER	INSERT TYPE	FERRULE CODE	Crimping Diameter		Int. skive Lenght		Ext. skive Lenght	
			mm	inch	mm	inch	mm	inch
CRIMPING DATA TOLERANCES			0 -0,2	0 -0,008	± 0,5	± 0,02	± 0,5	± 0,02

16	5/8"	10	B10	S0420	29,4	1,157	<b>NOT</b>	30,0	1,181
19	3/4"	12	B12	S0420	33,0	1,299	<b>NOT</b>	32,0	1,260
25	1"	16	B16	S0420	41,2	1,622	<b>NOT</b>	43,0	1,693

RELEASE	REV	DATE
F. COVRI	00	08/11/2012