



intertraco

CRIMPING CHART



6ST
PARAMETERS FOR S006I EXT AND INT SKIVE FERRULE FOR SPIRAL HOSE

BORE DIAMETER	INSERT TYPE	FERRULE CODE	Crimping Diameter		Int. skive Lenght		Ext. skive Lenght	
			mm	inch	mm	inch	mm	inch
CRIMPING DATA TOLERANCES			0 -0,2	0 -0,008	± 0,5	± 0,02	± 0,5	± 0,02

31	1 1/4"	-20	I20	S006I20	53,5	2,106	21,5	0,846	74,0	2,913
38	1 1/2"	-24	I24	S006I24	60,3	2,374	22,0	0,866	81,0	3,189
51	2"	-32	I32	S006I32	77,9	3,067	29,0	1,142	85,0	3,346

RELEASE	REV	DATE
F. COVRI	00	08/11/2012