



# CRIMPING CHART



**FlexIT SK117** - MEETS OR EXCEEDS: EN 857

1SC, ALL SIZES - SAE 100 R17, SIZES 04-05-06-08

PARAMETERS FOR SCX0T NO-SKIVE FERRULE FOR COMPACT WIRE BRAID HOSE

| BORE DIAMETER            | INSERT TYPE | FERRULE CODE | Crimping Diameter |             | Int. skive Lenght |        | Ext. skive Lenght |        |
|--------------------------|-------------|--------------|-------------------|-------------|-------------------|--------|-------------------|--------|
|                          |             |              | mm                | inch        | mm                | inch   | mm                | inch   |
| CRIMPING DATA TOLERANCES |             |              | 0<br>-0,2         | 0<br>-0,008 | ± 0,5             | ± 0,02 | ± 0,5             | ± 0,02 |

|    |       |    |     |       |      |       |  |  |  |  |
|----|-------|----|-----|-------|------|-------|--|--|--|--|
| 6  | 1/4"  | 04 | B04 | SCX0T | 15,5 | 0,610 |  |  |  |  |
| 8  | 5/16" | 05 | B05 | SCX0T | 17,5 | 0,689 |  |  |  |  |
| 10 | 3/8"  | 06 | B06 | SCX0T | 18,6 | 0,732 |  |  |  |  |
| 12 | 1/2"  | 08 | B08 | SCX0T | 22,6 | 0,890 |  |  |  |  |
| 16 | 5/8"  | 10 | B10 | SCX0T | 26,9 | 1,059 |  |  |  |  |
| 19 | 3/4"  | 12 | B12 | SCX0T | 29,3 | 1,154 |  |  |  |  |
| 25 | 1"    | 16 | B16 | SCX0T | 37,7 | 1,484 |  |  |  |  |

| RELEASE  | REV | DATE     |
|----------|-----|----------|
| F. COVRI | 00  | 01/04/11 |