



intertraco

CRIMPING CHART



6ST
PARAMETERS FOR ONE PIECE NO-SKIVE FOR SPIRAL HOSE

BORE DIAMETER	INSERT TYPE	FERRULE CODE	Crimping Diameter		Int. skive Lenght		Ext. skive Lenght	
			mm	inch	mm	inch	mm	inch
CRIMPING DATA TOLERANCES			0 -0,2	0 -0,008	± 0,5	± 0,02	± 0,5	± 0,02

31	1 1/4"	-20	H20	56,5	2,224	NO SKIVE	NO SKIVE
38	1 1/2"	-24	H24	63,2	2,488	NO SKIVE	NO SKIVE
51	2"	-32	HLZ32	78,2	3,079	NO SKIVE	NO SKIVE

RELEASE	REV	DATE
F. COVRI	00	20/11/2012



intertraco

CRIMPING CHART



BRIDGESTONE
6ST
PARAMETERS FOR ONE PIECE NO-SKIVE FOR SPIRAL HOSE

BORE DIAMETER	INSERT TYPE	FERRULE CODE	Crimping Diameter		Int. skive Lenght		Ext. skive Lenght	
			mm	inch	mm	inch	mm	inch
CRIMPING DATA TOLERANCES			0 -0,2	0 -0,008	± 0,5	± 0,02	± 0,5	± 0,02

51	2"	-32	H32	78,6	3,094	NO SKIVE	NO SKIVE
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RELEASE	REV	DATE
F. COVRI	00	15/11/2013