



SWAGING CHART



R2C Bridgestone

TWO WIRE BRAID COMPACT HOSE

PARAMETERS FOR ONE PIECE NO-SKIVE FOR WIRE BRAID HOSE								
BORE DIAMETER	TYPE SERIES	FITTINGS SIZE	Crimping Diameter		Ext. skive Lenght		Crimping Type	
			mm	inch	mm	inch	FLAT	BUBBLE
SWAGING DATA TOLERANCES			0 -0,2	0 -0,08	± 0,5	± 0,02		

6	1/4"	04	K	04	17,9	0,705			YES	
10	3/8"	06		06	21,0	0,827			YES	
12	1/2"	08		08	25,8	1,016			YES	
16	5/8"	10		10	29,3	1,154			YES	
19	3/4"	12		12	33,0	1,299			YES	
25	1"	16		16	39,5	1,555				YES

RELEASE	REV	DATE
F. COVRI	00	18/03/08