



CRIMPING CHART



FlexIT 1T

EN 853 1SN - EXCEEDS SAE 100 R1AT

PARAMETERS FOR ONE PIECE NO-SKIVE FOR WIRE BRAID HOSE

BORE DIAMETER	TYPE SERIES	FITTINGS SIZE	Crimping Diameter		Ext. skive Lenght		Crimping Type	
			mm	inch	mm	inch	FLAT	BUBBLE
CRIMPING DATA TOLERANCES			0 -0,2	0 -0,008	± 0,5	± 0,02		

6	1/4"	04	K	04	16,7	0,657			YES	YES
8	5/16"	05		05	18,2	0,717			YES	YES
10	3/8"	06		06	20,9	0,823			YES	YES
12	1/2"	08		08	24,2	0,953			YES	YES
16	5/8"	10		10	27,5	1,083			YES	YES
19	3/4"	12		12	31,8	1,252			YES	YES
25	1"	16		16	40,6	1,598			YES	YES

RELEASE	REV	DATE
F. COVRI	00	10/06/2008



CRIMPING CHART



FlexIT 1T

EN 853 1SN - EXCEEDS SAE 100 R1AT

PARAMETERS FOR ONE PIECE NO-SKIVE FOR WIRE BRAID AND SPIRAL HOSE

BORE DIAMETER	TYPE SERIES	FITTINGS SIZE	Crimping Diameter		Ext. skive Lenght		Crimping Type	
			mm	inch	mm	inch	FLAT	BUBBLE
CRIMPING DATA TOLERANCES			0 -0,2	0 -0,08	± 0,5	± 0,02		

10	3/8"	06	J	06	21,7	0,854			YES	NO
12	1/2"	08		08	23,8	0,935			YES	NO
16	5/8"	10		10	31,0	1,220			YES	NO
19	3/4"	12		12	33,0	1,299			YES	NO
25	1"	16		16	41,3	1,626			YES	NO
31	1.1/4"	20		20	51,3	2,020			YES	NO
38	1.1/2"	24		24	60,0	2,362			YES	NO
51	2"	32		32	69,9	2,752			YES	NO

RELEASE	REV	DATE
F. COVRI	00	10/06/08