



CRIMPING CHART



FlexIT SK117 MEETS OR EXCEEDS: EN 857 1SC, ALL SIZES - SAE 100 R17, SIZES 04-05-06-08

PARAMETERS FOR ONE PIECE NO-SKIVE FOR WIRE BRAID HOSE										
BORE DIAMETER		TYPE SERIES	FITTINGS SIZE	Crimping Diameter		Ext. skive Lenght		Crimping Type		
				mm	inch	mm	inch	FLAT	BUBBLE	
CRIMPING DATA TOLERANCES				0 -0,2	0 -0,008	± 0,5	± 0,02			
6	1/4"	04	K	04	16,0	0,630			YES	NO
10	3/8"	06		06	19,8	0,780			YES	NO
12	1/2"	08		08	23,3	0,917			YES	NO

RELEASE	REV	DATE
F. COVRI	01	20/12/2012