



intertraco

CRIMPING CHART



FlexIT 2T

EN 853 2SN - EXCEEDS SAE 100 R2AT

PARAMETERS FOR ONE PIECE NO-SKIVE FOR WIRE BRAID HOSE								
BORE DIAMETER	TYPE SERIES	FITTINGS SIZE	Crimping Diameter		Ext. skive Lenght		Crimping Type	
			mm	inch	mm	inch	FLAT	BUBBLE
CRIMPING DATA TOLERANCES			0 -0,2	0 -0,008	±0,5	±0,02		

6	1/4"	04	K	04	17,6	0,693			YES	YES
8	5/16"	05		05	19,3	0,760			YES	YES
10	3/8"	06		06	22,0	0,866			YES	YES
12	1/2"	08		08	25,5	1,004			YES	YES
16	5/8"	10		10	28,8	1,134			YES	YES
19	3/4"	12		12	32,9	1,295			YES	YES
25	1"	16		16	41,6	1,638			YES	YES

RELEASE	REV	DATE
F. COVRI	01	19/06/2009



CRIMPING CHART



FlexIT 2T

EN 853 2SN - EXCEEDS SAE 100 R2AT

PARAMETERS FOR ONE PIECE NO-SKIVE FOR WIRE BRAID AND SPIRAL HOSE								
BORE DIAMETER	TYPE SERIES	FITTINGS SIZE	Crimping Diameter		Ext. skive Lenght		Crimping Type	
			mm	inch	mm	inch	FLAT	BUBBLE
CRIMPING DATA TOLERANCES			0 -0,2	0 -0,08	±0,5	±0,02		

BORE DIAMETER	TYPE SERIES	FITTINGS SIZE	FITTINGS SIZE	Crimping Diameter (mm)	Crimping Diameter (inch)	Ext. skive Lenght (mm)	Ext. skive Lenght (inch)	FLAT	BUBBLE
10	3/8"	06	J	06	22,8	0,898		YES	NO
12	1/2"	08		08	24,9	0,980		YES	NO
16	5/8"	10		10	32,2	1,268		YES	NO
19	3/4"	12		12	34,1	1,343		YES	NO
25	1"	16		16	42,3	1,665		YES	NO
31	1.1/4"	20		20	52,4	2,063		YES	NO
38	1.1/2"	24		24	60,9	2,398		YES	NO
51	2"	32		32	72,9	2,870		YES	NO

RELEASE	REV	DATE
F. COVRI	00	10/06/08