



CRIMPING CHART



FlexIT SC216

EN 857 2SC - EXCEEDS SAE 100 R16

PARAMETERS FOR ONE PIECE NO-SKIVE FOR WIRE BRAID HOSE									
BORE DIAMETER		TYPE SERIES	FITTINGS SIZE	Crimping Diameter		Ext. skive Lenght		Crimping Type	
				mm	inch	mm	inch	FLAT	BUBBLE
CRIMPING DATA TOLERANCES				0 -0,2	0 -0,008	± 0,5	± 0,02		

6	1/4"	04	K	04	16,8	0,661			YES	NO
8	5/16"	05		05	18,3	0,720			YES	NO
10	3/8"	06		06	21,0	0,827			YES	NO
12	1/2"	08		08	24,6	0,969			YES	NO
16	5/8"	10		10	28,3	1,114			YES	NO
19	3/4"	12		12	31,8	1,252			YES	NO
25	1"	16		16	40,6	1,598			YES	NO

RELEASE	REV	DATE
F. COVRI	01	01/07/2013



CRIMPING CHART



FlexIT SC216

EN 857 2SC - EXCEEDS SAE 100 R16

PARAMETERS FOR ONE PIECE NO-SKIVE FOR WIRE BRAID AND SPIRAL HOSE

BORE DIAMETER	TYPE SERIES	FITTINGS SIZE	Crimping Diameter		Ext. skive Lenght		Crimping Type	
			mm	inch	mm	inch	FLAT	BUBBLE
CRIMPING DATA TOLERANCES			0 -0,2	0 -0,08	± 0,5	± 0,02		

10	3/8"	06	J	06	21,7	0,854			YES	NO
12	1/2"	08		08	24,0	0,945			YES	NO
16	5/8"	10		10	31,0	1,220			YES	NO
19	3/4"	12		12	33,0	1,299			YES	NO
25	1"	16		16	40,7	1,602			YES	NO

RELEASE	REV	DATE
F. COVRI	00	10/06/08