



CRIMPING CHART

CRIMP REFERENCE

CSP-0011-01-2013-11



FlexIT 1T

EN 853 1SN - EXCEEDS SAE 100 R1AT

ASSEMBLING PARAMETERS FOR TWO PIECES SN03T NO SKIVE FERRULE FOR BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0	0	± 0.5	± 0,000	± 0.5	± 0,000	
					-0.2	-0.008					

5	3/16"	03	B03	SN03T03	14.9	0.586	NO	--	NO	--	FLAT
6	1/4"	04	B04	SN03T04	17.5	0.689	NO	--	NO	--	FLAT
8	5/16"	05	B05	SN03T05	18.9	0.744	NO	--	NO	--	FLAT
10	3/8"	06	B06	SN03T06	20.6	0.811	NO	--	NO	--	FLAT
12	1/2"	08	B08	SN03T08	23.4	0.921	NO	--	NO	--	FLAT
16	5/8"	10	B10	SN03T10	27.0	1.062	NO	--	NO	--	FLAT
19	3/4"	12	B12	SN03T12	30.6	1.204	NO	--	NO	--	FLAT
25	1"	16	B16	SN03T16	38.7	1.523	NO	--	NO	--	FLAT
31	1.1/4"	20	B20	SN03T20	48.0	1.889	NO	--	NO	--	FLAT
38	1.1/2"	24	B24	SN03T24	57.0	2.243	NO	--	NO	--	FLAT
51	2"	32	B32	SN03T32	69.5	2.735	NO	--	NO	--	FLAT

RELEASED	M. CARLINI	APPROVED	U. BONINI	DATE	REV
	Technical Director			15/11/2013	01
			Quality Assurance		

DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings