



CRIMPING CHART

CRIMP REFERENCE

CSP-0072-01-2015-06

Bridgestone R2K

TWO WIRE BRAID COMPACT HOSE
SMALLER BENDING RADIUS

ASSEMBLING PARAMETERS FOR ONE PIECE K NO SKIVE FERRULE FOR BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0	0	± 0.5	± 0.02	± 0.5	± 0.02	
					-0.2	-0.008					

6	1/4"	04	K	17.5*	0.689*	NO	--	NO	--	FLAT
10	3/8"	06		20.0	0.787	NO	--	NO	--	FLAT
12	1/2"	08		24.5	0.965	NO	--	NO	--	FLAT
16	5/8"	10		29.3	1.154	NO	--	NO	--	FLAT
19	3/4"	12		32.0	1.260	NO	--	NO	--	FLAT
25	1"	16		39.5	1.555	NO	--	NO	--	FLAT

* II SERIES

RELEASED	 M. GANDOLFI <small>Design Engineer</small>	APPROVED	 U. BONINI <small>Quality Assurance</small>	DATE	16/6/2015	REV	01
----------	---	----------	---	------	-----------	-----	----

DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings