



CRIMPING CHART

CRIMP REFERENCE

CSP-00007-00-2013-07



FlexIT 3T

FORESTRY HOSE

PARAMETERS FOR S312T NO SKIVE FERRULE FOR WIRE BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Int. skive Length		Ext. skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0 - 0,2	0 - 0,008	± 0,5	± 0,02	± 0,5	± 0,02	
10	3/8"	06	B06	S312T06	23,6	0,929	NO		NO		FLAT
12	1/2"	08	B08	S312T08	27,4	1,079	NO		NO		FLAT
19	3/4"	12	B12	S312T12	35,7	1,406	NO		NO		FLAT
25	1"	16	B16	S312T16	42,2	1,661	NO		NO		FLAT

RELEASED	M.CARLINI	APPROVED	U.BONINI	DATE	REV
	Technical Director		Quality Assurance	16/7/2013	00

DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings