



## CRIMPING CHART

CRIMP REFERENCE

CSP-0088-00-2015-06


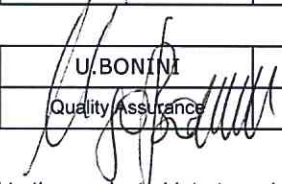
# FlexIT HT1

EN 853 1SN - EXCEEDS SAE 100 R1AT  
HIGH TEMPERATURE HOSE

### ASSEMBLING PARAMETERS FOR ONE PIECE J NO SKIVE FERRULE FOR BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0	0	± 0.5	± 0.02	± 0.5	± 0.02	
					-0.2	-0.008					

10	3/8"	06	J	21.7	0.854	NO	--	NO	--	FLAT
12	1/2"	08		23.6	0.929	NO	--	NO	--	FLAT
16	5/8"	10		31.2	1.228	NO	--	NO	--	FLAT
19	3/4"	12		32.8	1.291	NO	--	NO	--	FLAT
25	1"	16		41.1	1.618	NO	--	NO	--	FLAT
31	1.1/4"	20		49.8	1.961	NO	--	NO	--	FLAT
38	1.1/2"	24		59.5	2.343	NO	--	NO	--	FLAT
51	2"	32		70.2	2.764	NO	--	NO	--	FLAT

RELEASED	 M. GANDOLFI Design Engineer	APPROVED	 U. BONINI Quality Assurance	DATE	18/6/2015	REV	00
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*DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings*